



PANEL: Composting Systems

CULTIVATING COMMUNITY COMPOSTING
FORUM

January 23, 2023
Ontario, California



Truly Living Well Center for Natural Urban Agriculture - Atlanta

Urban farm committed to bringing good food, good health and well-being to Atlanta's urban community.

Mission: Feeding people right where they live, create a welcoming space where people can gather and find harmony with the earth.



Atlanta



Source: Khari Diop, Think Green Inc. & Truly Living Well Center for Natural Urban Agriculture



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Atlanta



Walter Davis

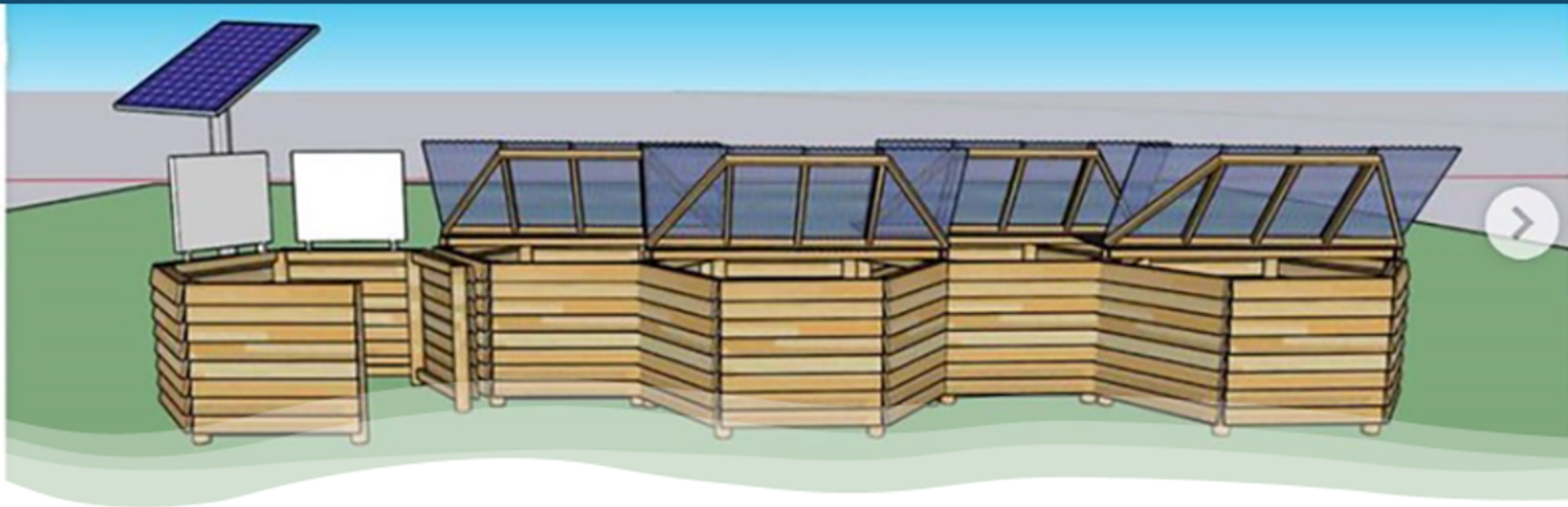


K Diop

Source: Khari Diop, Think Green Inc. & Truly Living Well Center for Natural Urban Agriculture



Atlanta



SOLARIZED AERATED STATIC PILE COMPOSTING

Aerated static pile composting (ASP) is the process of pushing or pulling air through the pile via perforated pipes placed at the bottom. The pipes are attached to a blower, a battery, and a timer that signals air to be delivered on a preset schedule into the pile to "turn it." A typical cycle is 30 seconds on, 30-60 minutes off. This mechanical process keeps the pile oxygenated, expediting the normal composting process. It also maintains the population and diversity of beneficial oxygen-consuming bacteria and has the benefit of controlling any foul odors that come when not enough oxygen (anaerobic) is getting into the pile. Composting with an aerated static pile also minimizes the need for human labor.

Why solarize it? To operate the timer, battery, and blower that mechanically aerate the compost pile, an energy source must be present. Adding a renewable energy like solar to the process eradicates the need to "pull" energy from the utility grid thus mitigating climate change and saving money.

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Source: Khari Diop, Think Green Inc. & Truly Living Well Center for Natural Urban Agriculture



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APRIL 2018

Source: Khari Diop, Think Green Inc. & Truly Living Well Center for Natural Urban Agriculture



Atlanta



APRIL 2022

Source: Natasha Dyer, Zero Waste Atlanta

Atlanta



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ECO City Farms - Bladensburg, MD

Urban farm with mission to provide equal access to healthy and affordable food to communities often neglected by traditional food distribution networks



ECO City Farm Compost Outpost – partnership w/ Compost Crew



ECO City Farm Compost Outpost



The shipping containers were modified to accommodate composting

ECO City Farm Compost Outpost

We used bean blocks for the concrete pad walls and storage area



The bean blocks define a space for mixing food waste, leaves, and woodchips prior to aeration in the shipping containers

ECO City Farm Compost Outpost

The concrete pad floor was poured by the crew and volunteers



ECO City Farm Compost Outpost



A six-panel solar array was affixed to the roof of the shipping containers

ECO City Farm Compost Outpost



The blowers and their associated electronics



ECO City Farm Compost Outpost



A RainBird timer is used to control the 1 hp blowers that push air into the piles

ECO City Farm Compost Outpost



ECO City Farm Compost Outpost



After

ECO City Farm Compost Outpost



ECO City Farm Compost Outpost



ECO City Farm Compost Outpost



ECO City Farm Compost Outpost

After four weeks in the shipping containers, compost is moved to a roll-off container for further decomposition



ECO City Farm Compost Outpost

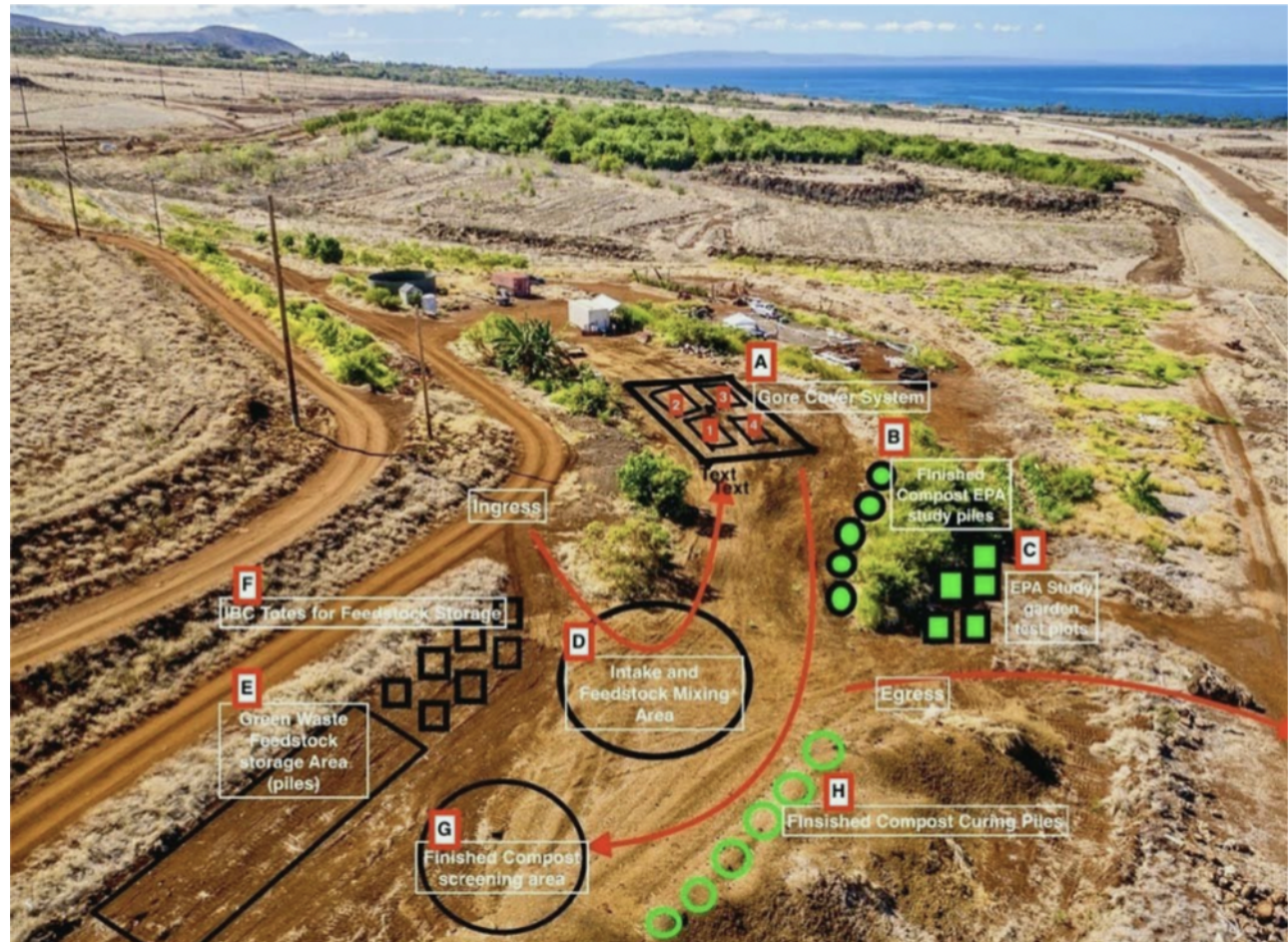
Thanks for listening!!



The compost outpost occupies 5000 square feet

West Maui Green Cycle – Small ASP Piles for Schools

West Maui Green Cycle is collecting food scraps at schools and can compost onsite. It also operates a commercial scale operation at Ku'ia Farm.



West Maui Green Cycle – Small ASP Piles for Schools



Source: Gretchen Lasano, West Maui Green Cycle,
<https://westmauigreencycle.com/>



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Happy Trash Can Curbside Composting - Bozeman, Montana

Residential &
commercial
compost
collection
services.

Makes compost
for local farmers,
gardeners, and its
subscribers using
ASP Sustainable
Generation GORE
system.



Happy Trash Can Curbside Composting – Rural Farm-Scale ASP System



Source: Ryan Green, Happy Trash
Can Curbside Composting, Bozeman,
MT



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MT



Super Cube Design & Making Vessels from Reclaimed Materials

- Green Mountain Technologies + Van's Own Creations

Green Mountain Technologies makes in-vessel composting systems such as the Earth Cube & Earth Flow.

Van is also passionate about making systems out of devalued materials.



Earth Cube



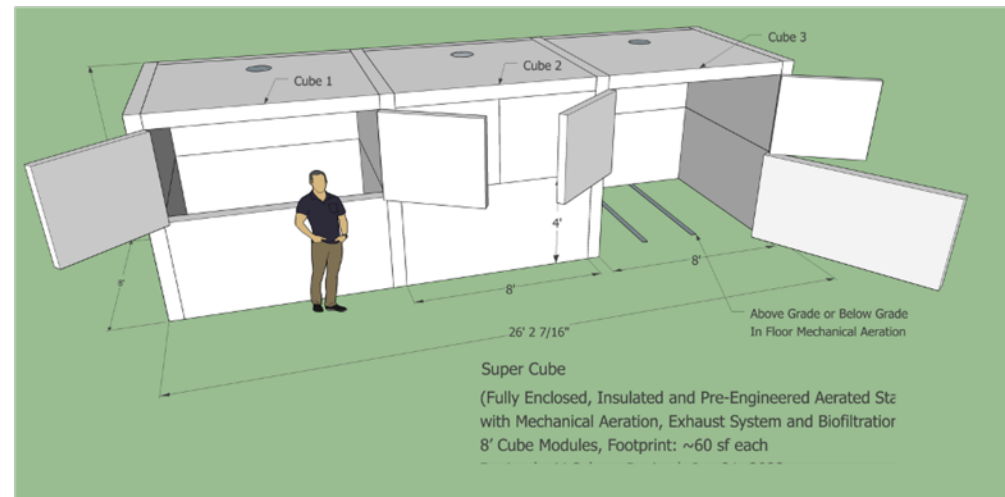
Earth Flow

Super Cube Design & Making Vessels from Reclaimed Materials

- Green Mountain Technologies + Van's Own Creations

Super Cube – Design Goals

- Community-Scale In-Vessel Composting of Food Scraps
- Fully Enclosed – critter proof
- Sweet spot: avg 300-700 lbs/day total feedstocks (55-125 TPY)
- Aerated Static Vessel – “laissez faire composting”
- 60-90 days retention (30 days with diligent mixing)

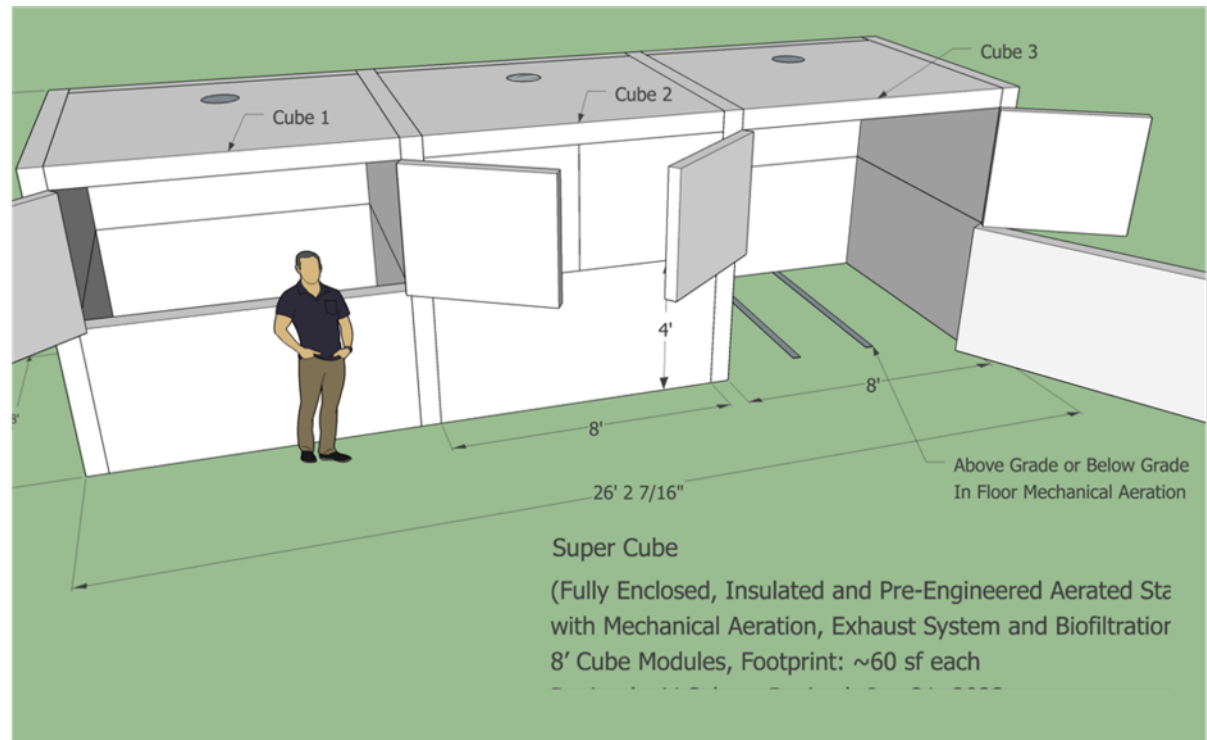


Super Cube Design & Making Vessels from Reclaimed Materials

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Super Cube Concept

- 8' x 8' x 8' Module:
 - 1 Module = 150-230 lbs/day
 - 2 Modules = 300-460 lbs/day
 - 3 Modules = 450-690 lbs/day
- Standard Construction
- Reduce Capital Costs
- Community Labor/"Barn Raising"
- Open Source

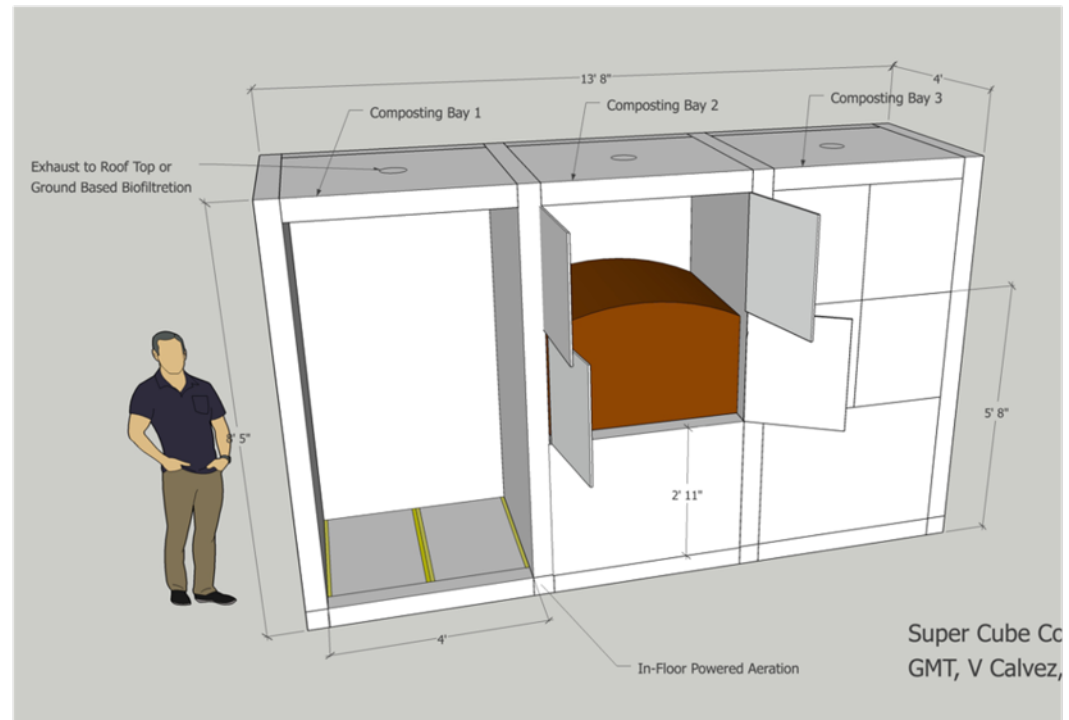


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Super Cube - Variations

- Customized to Site Needs
- 4' modules - loading/ discharge by hand
- **6-7' compost depth**



Super Cube Design & Making Vessels from Reclaimed Materials

- Green Mountain Technologies + Van's Own Creations

Super Cube Demonstration Project -Bainbridge Island



Super Cube Design & Making Vessels from Reclaimed Materials

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Making Compost Vessels Out of “Garbage” (Devalued Materials)

- Structure - reclaimed wood when possible (e.g., pallets)
- Carton-Style Eco-Bricks – stuffed with clean plastic scraps (aka “trash”)
- Eco-bricks insulate the compost mass.



660 eco-bricks installed so far (1000+ capacity)

Super Cube Design & Making Vessels from Reclaimed Materials

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Making Compost Vessels Out of “Garbage” (Devalued Materials)

- Used political signs line the interior of compost vessel and provide cladding
- White cladding down low in compost is best (to keep paint out of compost)



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Super Cube – Aeration Floor

- Reclaimed Composite Decking for Floor/Foundation
- Natural or Solar-Powered Aeration
- Above or Below Grade Aeration
- Floor Level Air Vents on Exterior



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Super Cube Demonstration Project



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Super Cube Demonstration – Next Steps

- Start-Up Feb 2023
- Greenhouse on South Face of Super Cube
- Biofilter heating of greenhouse
- Art and Growing Plants
- Solar aeration testing

